## **IN THE SPECIFICATION:**

Please amend paragraph [0033] as follows:

[0033]

Fig. 1 is a flow chart showing a first method of manufacturing a heat-resistant, high-toughness aluminum alloy embodying the present invention. As shown in Fig. 1, a predetermined molten composition is prepared (Step 1) which comprises not less than 10 mass % and not more than 16 mass % of silicon, not less than 1 mass % and not more than 3 mass % of iron, not less than 1 mass % and not more than 2 mass % of nickel, and not less than 0.5 mass % and not more than 2 mass % in total of one or more of titanium, zirconium, chromium and vanadium, not less than 0.6 mass % and not more than 3 mass % of copper and not less than 0.2 mass % and not more than 2 mass % of magnesium, the balance being essentially aluminum. Preferably, the molten composition contains titanium in the amount of not less than 0.5 mass % and not more than 2 mass %.